SAFETY DATA SHEET



DURETHAN BKV 15 H 2.0 901510

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier					
Product name	: DURETHAN BKV 15 H 2.0 901510				
1.2 Relevant identified uses of the	ne substance or mixture and uses advised against				
Suitable uses	: Production of moulded plastic articles				
1.3 Details of the supplier of the safety data sheet					
Supplier	: Lanxess India Private Limited, LANXESS House, Plot no 162, 163,164 Road No 27. Wagle Estate, Opp. ITI College, MIDC, Thane (W) – 400604 e-mail: infosdsindia_jh@lanxess.com				
1.4 Emergency telephone number	: +91-2645-226800 / 4140 +91-9687-642635				

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture				
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]				
Classification	: Not classified.			
Classification according to Directive 1999/45/EC [DPD]				
Classification	: Not classified.			
2.2 Label elements				
Hazard pictograms	: Not applicable.			
Signal word	: No signal word.			
Hazard statements	: No known significant effects or critical hazards.			
Additional warning	: Not applicable.			
phrases				
Precautionary statements				
Prevention	: Not applicable.			
Response	: Not applicable.			
Storage	: Not applicable.			
Disposal	: Not applicable.			
2.3 Other hazards				
Other hazards which do not result in classification	: None known.			

SECTION 3: Composition/information on ingredients

Product definition (REACH) : Polymer

copolyamide based on polyamide 6 , glass fibre reinforced

Within the present knowledge of the supplier, this product does not contain any hazardous ingredients in quantities requiring reporting in this section, in accordance with EU or national regulations.

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SECTION 4: First aid measures

4.1 Description of first aid measures			
Inhalation	: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.		
Skin contact	: CONTACT WITH THE HOT MELT: Cooling immediately with plenty of water. Do not remove product crusts which may have formed neither forcibly nor by applying any solvents to the skin involved. In order to obtain medical care for possible burns and for a smooth cleansing of the skin, seek medical advice immediately.		
4.2 Most important symptoms and effects, both acute and delayed			

See Section 11 for more detailed information on health effects and symptoms.

4.3 Indication of any immediate medical attention and special treatment needed

See Section 11 for more detailed information on health effects and symptoms.

SECTION 5: Firefighting measures

5.1 Extinguishing media				
Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ .		
Unsuitable extinguishing media	:	None known.		
5.2 Special hazards arising from the substance or mixture				
Hazards from the substance or mixture	:	No specific fire or explosion hazard.		
Hazardous combustion products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides		
5.3 Advice for firefighters				
Special precautions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.		
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.		

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures	: Granular solid. Hazard of slipping on spilt product. Melt: where there is a risk of exothermal decomposition as a result of overheating (rise in temperature, formation of fumes or smoke) cool the melt in a water bath	
6.2 Environmental precautions	: No special measures required.	
6.3 Methods and materials for containment and cleaning up		
Small spill	: Take up mechanically.	
Large spill	: Take up mechanically.	

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6.4 Reference to other sections	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective
	equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling		Provided good ventilation and/or local exhaust systems are used, the Occupational Exposure Limit(s) stated in Chapter 8 should not be exceeded. Dust must be removed by effective extraction. During regranulation avoid formation of dust.	
		Avoid inhaling vapours. Avoid inhaling dust. Grease skin. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. When using do not eat, drink or smoke.	
7.2 Conditions for safe storage, including any incompatibilities	:	Store in a dry place.	
7.3 Specific end use(s)			
Recommendations	:	Not available.	
Industrial sector specific solutions	:	Not available.	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters	
Exposure limit values	: Not available.
ε-caprolactam	EU OEL (Europe, 12/2009).
	TWA: 10 mg/m ³ 8 hour(s). Form: (dust and vapour)
	STEL: 40 mg/m ³ 15 minute(s). Form: (dust and vapour)
Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical agents) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
8.2 Exposure controls	

Risk management measures

Occupational exposure controls

Technical measures		 Use process enclosures, local exhaust ventilation or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. 	
Personal protection measu	res		
Respiratory protection	:	In case of dust formation use respiratory equipment with filter type particle filter P1 according to DIN EN 143.	
Hand protection	:	Protective gloves of leather, contaminated or damaged gloves should be replaced.	
Eye protection	:	Protective goggles with side shield or tightly fitting protective goggles	
Skin protection	:	Skin covering working clothes; wear dust-proof overalls if large quantities of dust are generated.	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Environmental exposure co	ontro	<u>ls</u>	
Technical measures	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General information		
<u>Appearance</u>		
Physical state	:	Solid. [Granular solid.]
Colour	:	Black.
Odour	:	Odourless.
Important health, safety and er	n١	vironmental information
Melting point	:	213°C (415,4°F)
Flash point	:	Closed cup: >400°C (>752°F)
Density	:	1⁄,23 kg/L (20℃)
Bulk density	:	700 kg/m³
Solubility	:	Insoluble in the following materials: cold water
Ignition temperature	:	>400°C
Decomposition	:	>350°C
temperature		
9.2 Other information		

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.	
10.2 Chemical stability	:	The product is stable.	
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.	
10.4 Conditions to avoid	:	: In the case of dusty organic products the possibility of a dust explosion should always be considered. No hazardous reactions when used as directed.	
10.5 Incompatible materials	:	No specific data.	
10.6 Hazardous decomposition products	:	Caused by smouldering and incomplete combustion toxic fumes mainly consisting of CO and CO ₂ may be developed. Degradation products of the polymers and their additives may also be formed.	

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Under the recommended processing conditions small amounts of emitted substance (e.g. residual monomers, residual solvents, decomposition products) may be discharged. According to our experience and information the product has no harmful effects on health if properly handled.

Potential acute health effects

- Skin contact
- : No known significant effects or critical hazards. In individual cases intensive contact of the unprotected skin with rough surfaces of glass-fibre-reinforced plastics may lead to irritation.

Acute toxicity estimates

Route	ATE value
Not available.	

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary	: Not available.
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12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil				
Soil/water partition coefficient (K _{oc})	:	Not available.		
Mobility	:	Not available.		
12.5 Results of PBT and vPvB assessment				
PBT	:	Not applicable.		
vPvB	:	Not applicable.		
12.6 Other adverse effects				
Other adverse effects	:	Not available.		
AOX	:	Not available.		

Not available.

12.4 Mobility in soil The product is practically insoluble in water. In view of its consistency and insolubility in water, no ecological problems are to be expected if the product is properly handled. This product is not readily biodegradable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal :	The product is suitable for mechanical recycling. After appropriate treatment it can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and carefully segregated according to type. May only be transported to suitable incinerator with reduced non-air emis- sions observing local official regulations. May be disposed of together with household refuse if local official regula- tions are observed.
Hazardous waste :	Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.
<u>Packaging</u>	
Methods of disposal :	The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions :	This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	
14.1 UN number	-	-	-	-
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)/ Marks	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No	No
14.6 Special precautions for user/Additional information	Not regulated.	Not regulated.	Not regulated.	Not regulated.

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14.7 Transport in bulk according to Annex : Not available. **II of MARPOL 73/78 and the IBC Code**

Hazard notes:

Not dangerous cargo. Keep dry.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

EU REGUIALION (EC) NO. 1907/2000 (REACH)		
Annex XIV - List of substances subject to authorisation		
Substances of very high concern		
None of the components are listed.		
Annex XVII - : Not applicable.		
Restrictions on the		
manufacture, placing on		
the market and use of		
certain dangerous		
substances, mixtures		
and articles		
Other EU regulations		
Seveso II Directive		
This product is not controlled under the Seveso II Directive.		

15.2 Chemical Safety Assessment : Not applicable.

SECTION 16: Other information

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number vPvB = Very Persistent and Very Bioaccumulative
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<u>Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/ GHS]</u>

Classification		Justification	
History			
Date of issue	: 2012-11-30		
Date of previous issue	: 2012-05-22		
Version	: 2		
Indicates information that has changed from providually issued version			

 \blacksquare Indicates information that has changed from previously issued version.

Notice to reader

DURETHAN BKV 15 H 2.0 901510

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet and its Annex [if required according to Regulation (EC) 1907/2006 (REACh)] is to describe the products in terms of their safety requirements. The given details do not imply any guarantee concerning the composition, properties or performance.